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**PRODUCT : Accelerator SMA-300**

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**PRODUCT DESCRIPTION**

Accelerator SMA-300 is designed to improve the overall air dry and curing time of KAROCLE Single-Stage STARCOAT and Urethane Clearcoats STARCLEAR products, when these products are sprayed in cool temperatures. Do not use in baking situations as it may cause die back in metallic and mica colors.

**Mixing**

Accelerated Reducer SMA-300 can be used in the following products.

**Undercoats:**

STARPRA SPU411Q® Acrylic Urethane Primer Surfacer  
STARPRA SPU-211HS® HS 2K Primer Surfacer  
STARSEAL SSU-412® Urethane Primer Sealer

**Clearcoats:**

STARCLEAR SC-4101Q® Quick dry Clearcoat  
STARCLEAR SC-3101® Quick dry Clearcoat  
STARCLEAR SC-4111® Quick dry Clearcoat  
STARCLEAR SC-4100® Quick dry Clearcoat  
STARCLEAR SC-2121® Universal Clearcoat  
STARCLEAR SC-2151® Universal Clearcoat  
STARCLEAR SC-2100® Universal Clearcoat  
STARCLEAR SC-211HS® High Solid Clearcoat  
STARCLEAR SC-212VH® High Solid Clearcoat  
STARCLEAR SC-112UH® High Solid Clearcoat  
STARCLEAR SC-4100HS® High Solid Clearcoat  
STARCLEAR SC-8212® High Quality Clearcoat  
STARCLEAR SC-411FT® Matte Clearcoat

**Single Stage:**

STARCOAT® Urethane Single Stage

SMA-300 can be added to the above products at 1-2 capfuls per ready-to-spray one liter :

**NOTES:**

Pot life of material is dramatically reduced. For best results, use within one hour of mixing.  
Do not use SMA-300 in these products when spraying in warm temperatures, or when baking.  
Doing so may cause severe die-back and loss of gloss of the coating.