



PRODUCT STARBASE MIXING CLEAR SB106

PRODUCT DESCRIPTION

STARBASE MIXING CLEAR SB106 is a basecoat binder. The basecoat provides excellent coverage, metallic control and sprayability when used to duplicate OEM two-coat or three-coat systems. STARBASE is an easy-to-apply, fast-drying basecoat that uses unique state of the art resin technology that results in improved hiding, drying and overall basecoat/clearcoat performance.

MIXING

Basecoat		100
Mixing ratio by weight:		
STARBASE MIXING CLEAR SB106	50~70	
Colorant	50~30	
Slow Reducer SR-52		
Fast Reducer SR-50		
Medium Reducer SR-51		50~100
Retarder Reducer SR-52R		
Extra Retarder Reducer SR-52ER		

APPLICATION



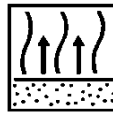
Use fresh air mask
or charcoal respirator



5bar(siphon feed)
2~3wet coat
D.F.T=10~20 μ m
1.4~1.6mm



STARBASE
Urethane Reducer SR-50 series
Mixing Ratio (vol)
100:50~100(BASE:SR-50series)



10~20minutes



4bar(gravity feed)
2~3wet coat
D.F.T=10~20 μ m
1.2~1.5mm

SPRAYING VISCOSITY: 14~16 sec. Ford Cup #4 at 25°C